



## Estane® 58881 TPU

Lubrizol Advanced Materials, Inc. - Thermoplastic Polyurethane Elastomer (Polyether)

Wednesday, November 6, 2019

### General Information

#### Product Description

Type: Estane® 58881 TPU is an 80A Polyether-Type Thermoplastic Polyurethane.

Features: Excellent low temperature flexibility, and superior abrasion and cut resistance

Uses: Extrusion - Wire and cable, Hose and tube & General purpose

#### General

|                   |                                          |                                         |                 |
|-------------------|------------------------------------------|-----------------------------------------|-----------------|
| Material Status   | • Commercial: Active                     |                                         |                 |
| Availability      | • Africa & Middle East<br>• Asia Pacific | • Europe<br>• Latin America             | • North America |
| Features          | • Abrasion Resistant                     | • Vibration Damping                     |                 |
| Uses              | • General Purpose<br>• Hose              | • Tubing<br>• Wire & Cable Applications |                 |
| RoHS Compliance   | • RoHS Compliant                         |                                         |                 |
| Forms             | • Pellets                                |                                         |                 |
| Processing Method | • Extrusion                              | • Filament Winding                      |                 |

### ASTM & ISO Properties <sup>1</sup>

| Physical                                                      | Nominal Value | Unit   | Test Method |
|---------------------------------------------------------------|---------------|--------|-------------|
| Density / Specific Gravity                                    | 1.13          |        | ASTM D792   |
| Mechanical                                                    | Nominal Value | Unit   | Test Method |
| Flexural Modulus (73°F)                                       | 2480          | psi    | ASTM D790   |
| Taber Abrasion Resistance<br>1000 Cycles, 1000 g, CS-17 Wheel | 3.00          | mg     | ASTM D3389  |
| Elastomers                                                    | Nominal Value | Unit   | Test Method |
| Tensile Stress (100% Strain, 0.0300 in)                       | 696           | psi    | ASTM D412   |
| Tensile Stress (300% Strain, 0.0300 in)                       | 986           | psi    | ASTM D412   |
| Tensile Strength (Break, 0.0300 in)                           | 3390          | psi    | ASTM D412   |
| Tensile Elongation (Break, 0.0300 in)                         | 710           | %      | ASTM D412   |
| Tear Strength <sup>2</sup> (0.0300 in)                        | 314           | lbf/in | ASTM D624   |
| Tear Strength (Split)                                         | 100           | lbf/in | ASTM D470   |
| Compression Set                                               |               |        | ASTM D395   |
| 73°F, 22 hr                                                   | 18            | %      |             |
| 158°F, 22 hr                                                  | 61            | %      |             |
| Hardness                                                      | Nominal Value | Unit   | Test Method |
| Durometer Hardness (Shore A, 5 sec)                           | 77 to 83      |        | ASTM D2240  |
| Thermal                                                       | Nominal Value | Unit   | Test Method |
| Glass Transition Temperature                                  | -61.6         | °F     | DSC         |

### Processing Information

| Extrusion              | Nominal Value | Unit |
|------------------------|---------------|------|
| Drying Temperature     | 219           | °F   |
| Drying Time            | 2.0 to 4.0    | hr   |
| Suggested Max Moisture | 0.020         | %    |

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| Extrusion             | Nominal Value | Unit |
|-----------------------|---------------|------|
| Cylinder Zone 1 Temp. | 351           | °F   |
| Cylinder Zone 2 Temp. | 360           | °F   |
| Cylinder Zone 3 Temp. | 370           | °F   |
| Cylinder Zone 4 Temp. | 376           | °F   |
| Adapter Temperature   | 376           | °F   |
| Die Temperature       | 365 to 376    | °F   |

## Extrusion Notes

Dew Point: -40°C

## Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Die C